



panoRama iTacPlus™ and panoRama iTP Protect™ *Application Instructions*

Information is based on our knowledge and experience. Not all aspects which should be considered for application will be explained. Specialized and occupational knowledge and competence of a professional sign maker are presupposed. Due to the diversity of influencing factors during application and use, we strongly recommend situational tests of our products by customers who wish to use the material for special applications. No legal binding warranty of certain qualities can be derived from our information.

The self-adhesive panorama iTacPlus™ is an easy-to-apply and cleanly removable print solution because the proprietary adhesive has a strong bond and sheer strength that does not grow over time. Installation is simple if you use the recommended tools and follow a few basic guidelines.

BASIC ADVICE

INK DRYING:

The self-adhesive panoRama iTacPlus™ can be printed with solvent, eco-solvent, UV curable, or latex inks. It is essential that the inks are completely dry prior to laminating with panoRama iTP Protect™ non-skid laminate, or any other laminate of choice. We recommend a degassing/curing time of 24 to 48 hours according to the inks used, during which time the prints should lay flat. If the printing film is rolled, proper degassing is not possible.

APPLICATION SURFACE:

panoRama iTacPlus™ is suitable for all smooth surfaces such a glass, painted metal, sealed concrete, counters, counter tops, stone (terrazzo, marble, etc.), sealed wood, and car sides. No exhaustive list exists. Please test critical surfaces for suitability. DO NOT use on PVC surfaces as bond will become permanent.

INSTALLATION:

For best performance, printed graphic should be cut with rounded corners and no cut outs or “voids” in the graphic panels. To reduce bubbling, we recommend peeling the backer across one full edge of the graphic and attaching it to smooth surface. Peel back the liner slowly, smoothing the material on to the surface using a felt or felt edge wrapped squeegee or similar tool.

PACKAGING AND TRANSPORTATION AFTER PRINTING AND LAMINATING:

In order to avoid tunneling of laminate after printing or related problems during application we recommend the following handling guidelines:

- ✓ Always wind roll with printed side outside.
- ✓ Always wind graphics onto a core to keep them supported.
- ✓ Do not wind the roll too narrow. Always try to wind it with at least 3” minimum diameter at center.

CLEANING:

Application surface must be clean. Use only mild soap and water to clean surface. Two drops of dish soap like Dawn or Joy in one gallon of water makes a good cleaning solution. Do not use solvent-based cleansers, as the chemicals will interfere with the adhesive. For best performance, the surface must be completely free of grease and dust. After cleaning the surface needs to be dry. In order to dry the surface either use lint free cloths or other material without any particles on it.