

SOTTER ENGINEERING CORPORATION
Floor Slip Resistance Consultants

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*Licensed by the State of California
Board of Professional Engineers
And Land Surveyors*

*Certified by the City of Los Angeles
as an official slip resistance testing
laboratory for flooring*

CERTIFIED

ANSI A137.1/A326.3 Flooring Slip Resistance Test Results

Client: **Continental Grafix USA, Inc.**

Report date: 5/10/2022

Flooring: **NatureWalk Floor Graphic**

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Test no.: 2205-1021

Date tested: 5/10/2022

Figure 1 shows the sample. Red, green, blue, and white color references are included, with a U.S. penny (1/16 inch thick) for scale. The back of the sample is included to aid in positive identification.

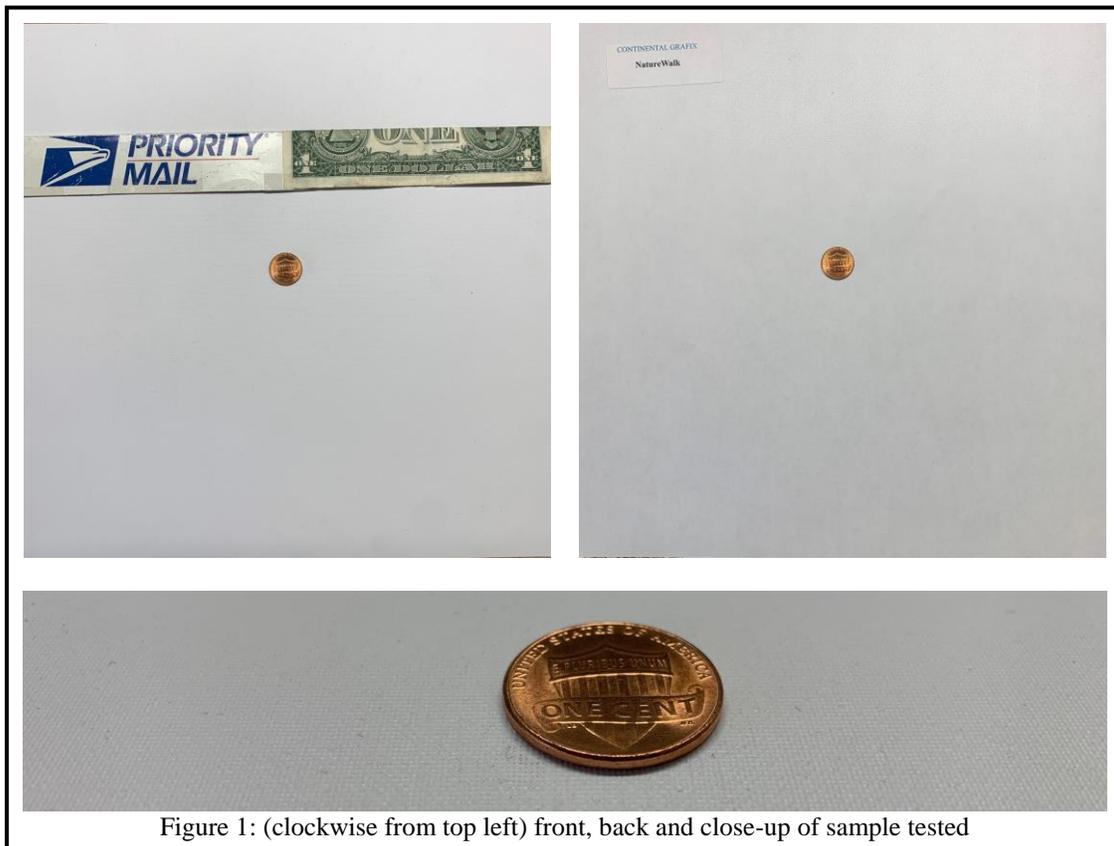


Figure 1: (clockwise from top left) front, back and close-up of sample tested

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Flooring: NatureWalk Floor Graphic

ANSI A137.1/A326.3 Dynamic Coefficient of Friction Test

The American National Standards Institute (ANSI) published the A137.1-2012 American National Standard test for measuring dynamic coefficient of friction (DCOF) of common hard-surface indoor level floor materials in 2012. This ANSI standard was incorporated as a requirement in “Section 2103.6 Ceramic Tile” of the 2012 International Building Code published by the International Code Council. (It was removed for the next edition in 2015.) That section states that “Ceramic tile shall be defined in, and shall conform to the requirements of, ANSI A137.1.” ANSI published A326.3 in 2017, which uses the same test method as A137.1, but allows for all hard flooring materials to be tested, adds some disclaimers, and describes the method for testing in the field. In 2021, ANSI A326.3 was updated again to include areas besides level indoor floors (clean exterior maintained areas, public restrooms, etc.), and many more disclaimers were added. Senior Technician John C. Sotter conducted the testing and drafted this report.

Average Dynamic Coefficient of Friction (DCOF), cleaned with Renovator #120, and tested with BOT-3000E digital tribometer using SBR rubber slider and 0.05% SLS water solution:

Area #1 Wet: 0.60, 0.57, 0.55, 0.54; **Avg. = 0.57**

Area #2 Wet: 0.55, 0.52, 0.50, 0.53; **Avg. = 0.53**

Area #3 Wet: 0.57, 0.53, 0.55, 0.50; **Avg. = 0.54**

Overall average: Wet: 0.55

T = 69 degrees F; Relative humidity = 33%; BOT recalibration due July 7, 2022

BOT-3000E strain gauge verified on day of test.

**ANSI A326.3: DCOF on validation surface (p. 8, 8.1-8.7) before/after testing and whether in range: passed/passed
Results apply only to sample(s) tested.**

High dynamic coefficient of friction values indicate potentially good traction. The ANSI A326.3 standard, Section 3.1, states that

“Unless otherwise declared by the manufacturer, hard surface flooring materials suitable for **level interior spaces expected to be walked upon wet with water shall have a measured wet DCOF of 0.42* or greater** when tested using SBR sensor material and SLS solution as per this standard. However, hard surface flooring materials with a DCOF of 0.42* or greater are not necessarily suitable for all projects. The specifier shall determine materials appropriate for specific project conditions, considering by way of example, but not in limitation,

“type of use,
traffic,
expected contaminants,
expected maintenance,
expected wear, and
manufacturers’ guidelines and recommendations.

Section 3.2 states: “...hard surface flooring materials with a measured wet DCOF of less than 0.42*... shall only be installed when the surface will be kept dry when walked upon and proper safety procedures will be followed when cleaning the hard surface flooring materials.”

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ANSI A326.3 further states, “The coefficient of friction (COF) measurement provided in this standard is an evaluation of hard surface flooring materials under known conditions using a standardized sensor material prepared according to a specific protocol. As such **it can provide a useful comparison of surfaces, but does not predict the likelihood a person will or will not slip on a hard surface flooring material.**”

“Because many variables affect the risk of a slip occurring, **the measured DCOF value shall not be the only factor in determining the appropriateness of a hard surface flooring material** for a particular application.”

Footnote 1 says, “**No claim of correlation to actual footwear or human ambulation is made.**”

An informative note says, “**Normative measured DCOF limit values are not provided in this standard** for exterior applications, interior ramps and inclines, pool decks, shower floors, or flooring that is contaminated with material other than water or where minimal or no footwear is used.”

For some areas labeled as “Interior, Wet Plus”, such as locker rooms, public showers, self-service restaurants, etc., “...it is generally accepted that hard surface flooring in this category should have **AT LEAST A MINIMUM wet DCOF of 0.50***, with factors other than wet DCOF also taken into consideration. Such factors include, but are not limited to, expected contaminants, drainage, surface structure, effect of structure on the DCOF measurement, number of grout joints, traction-enhancing features, and intended use in addition to the other criteria in this standard...[so]...a single normative DCOF limit value is not provided.”

For areas defined as “Exterior, Wet” (which only include outdoor areas that are “clean” and “maintained”), and areas with “Oils/Greases”, similar disclaimers, warnings and other factors to consider besides the DCOF measurement are given. It states again here that “...it is generally accepted that hard surface flooring in [these] category[ies] should have **AT LEAST A MINIMUM wet DCOF of 0.55***, with factors other than wet DCOF also taken into consideration.”

The asterisk (*) behind each minimum DCOF given refers to a footnote that states these minimum values only correspond to those obtained by the BOT-3000E device.

This standard is full of these (and more) disclaimers and warnings that should not be ignored when specifying hard surface flooring. How to interpret all these disclaimers and warnings and how much more than the minimum DCOF is required for various situations is left up to the specifier.

Respectfully submitted,
SOTTER ENGINEERING CORPORATION



J. George Sotter, P.E., Ph.D.
President

